

Warren Electric
Heater Model
WCE / W2CE Series

INSTALLATION AND OPERATING INSTRUCTIONS



York / Luxaire
Package Units
DCE / DHB
BCH / BCB
Series

GENERAL

This Warren Technology electric heater is engineered and designed to be installed in the York/Luxaire DCE/DHB/BCH/BCB single package units. Before proceeding, check the heater label for correct voltage and KW requirements.

Installation and servicing of this equipment should only be performed by trained and qualified personnel. Before proceeding with the heater installation, inspect thoroughly for shipping damage. Notify the shipper immediately if any damage is found. Check all porcelain insulators for breakage and inspect heater element wire to see that none have been deformed. Clean all dirt, dust, and moisture from equipment. Check for proper clearances of live parts, between phases, and to ground. Make sure that all required barriers are in place. Check conductors run in multiple to insure that they are properly wired. Refer to installation instructions for complete unit installation details.

WARNING

Before performing service or maintenance operations on system, turn off all main power switches. There may be more than one disconnect. Turn off accessory heater power switch if applicable. Electrical shock can cause personal injury. **TAG DISCONNECT SWITCH(ES) WITH A SUITABLE WARNING LABEL.**

HEATER INSTALLATION

INSTALL HEATER AS FOLLOWS:

1. Refer to the base unit installation instructions as required.
2. Remove the following panels from the air unit.
 - Heating access panel
 - Blower access panel
 - Main control box access panel

NOTE: DO NOT DISTURB THE WIRE TIES SECURING THE MOTOR LEADS ABOVE THE BLOWER.

3. Remove cover plate in front of blower assembly.
4. Remove knockout on right side of main unit control box.
5. Slide heater assembly into blower section through the access opening. Secure heater into place with screws from the cover plate.
6. Insert the heater power wire harness through the grommeted hole in the top of the blower partition.
7. Refer to the wiring schematic (s) and connect the power wiring as required.
8. Connect the control wiring harness plug to the mated socket near the top of the blower partition.
9. With some units a fuse box is supplied with each electric heater kit. Locate and install the fuse box as shown in Fig 1. refer to the schematic (s) and connect the power wiring as required.

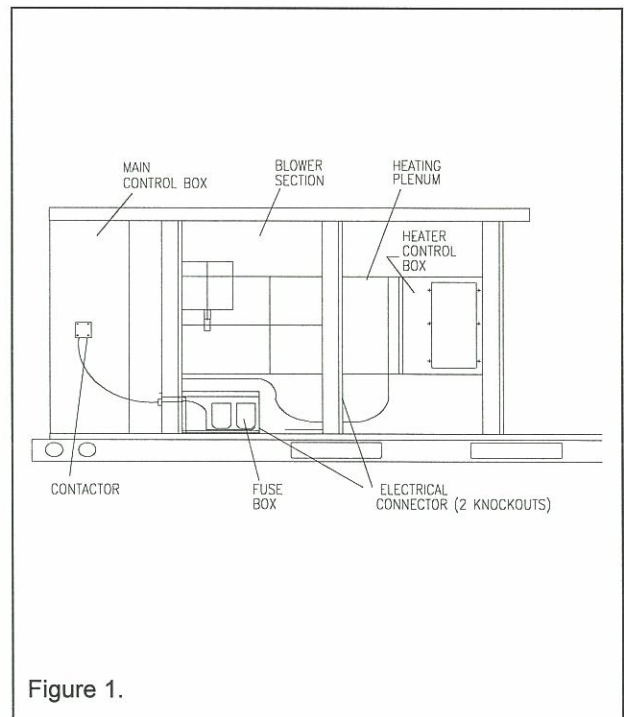


Figure 1.

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ELECTRICAL CONNECTIONS

CONNECT HEATER AS FOLLOWS:

1. All electrical connections, wire sizes and type of conduit sizes shall meet the National Electric Code, State and Local Codes. Main power supply, Minimum wire sizes, circuits, fusing, etc. is shown on schematic wiring diagrams. **NOTE: Use copper wire only.**
2. Refer to base unit instructions for recommended wiring procedures.
3. Connect heater plug to corresponding plug in the air handler.
4. Separate all wires from incoming power leads.
5. Be sure that all electrical terminal connections, clamps, screws, etc. are tight before proceeding.
6. Check wiring supplied with heater for specific connections and information.
7. Check operation as described in start-up section.

START-UP and CHECK-OUT

CAUTION: Before proceeding, verify that all wiring is correct per factory approved schematic. Notify factory immediately of any discrepancies.

1. Refer to base unit installation instructions as required.
2. Check for loose terminal connections.
3. Check that all circuit breaker short circuit interrupting ratings are adequate.
4. Turn on unit and heater power.
5. Set thermostat to call for heat.
6. Check operation of heater.
7. Check that air flow across heater is at or above minimum recommended fan speed. Adjust as required.
8. Any modifications or repairs to this equipment without written permission from the factory will be done at the installer's own risk and expense.

SERVICE

Circuit Breakers - Malfunction will interrupt power to the unit. *Check for cause of failure, restart.*

Limit Switch - Malfunction prevents heating element(s) from being energized. *Replace switch if malfunction occurs.*

Sequencers - Malfunction will not allow heater to come on or shut off. *Replace faulty sequencers. Do not attempt to replace coil or dress contacts.*

ELECTRIC HEATER PACKAGE CONTENTS

1. Heater assembly
2. Installation Instructions
3. Installer label
4. Schematic